

FIG.1

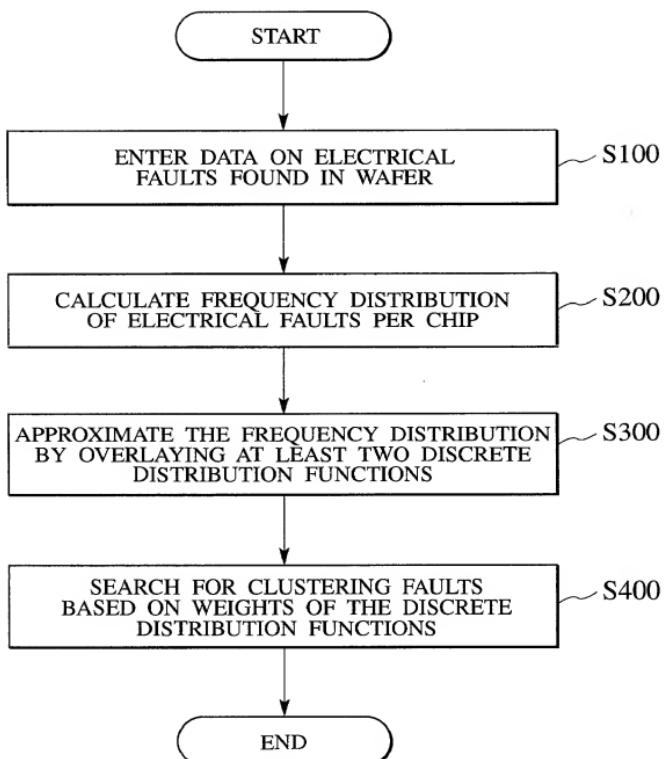


FIG.2

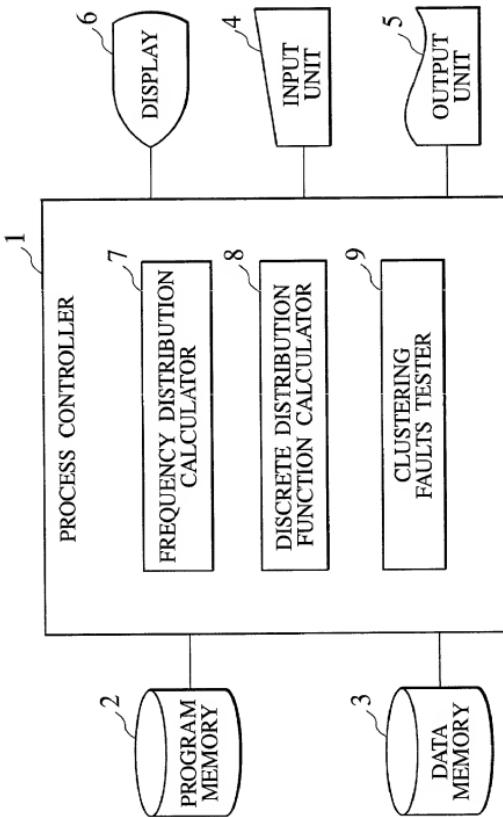


FIG.3

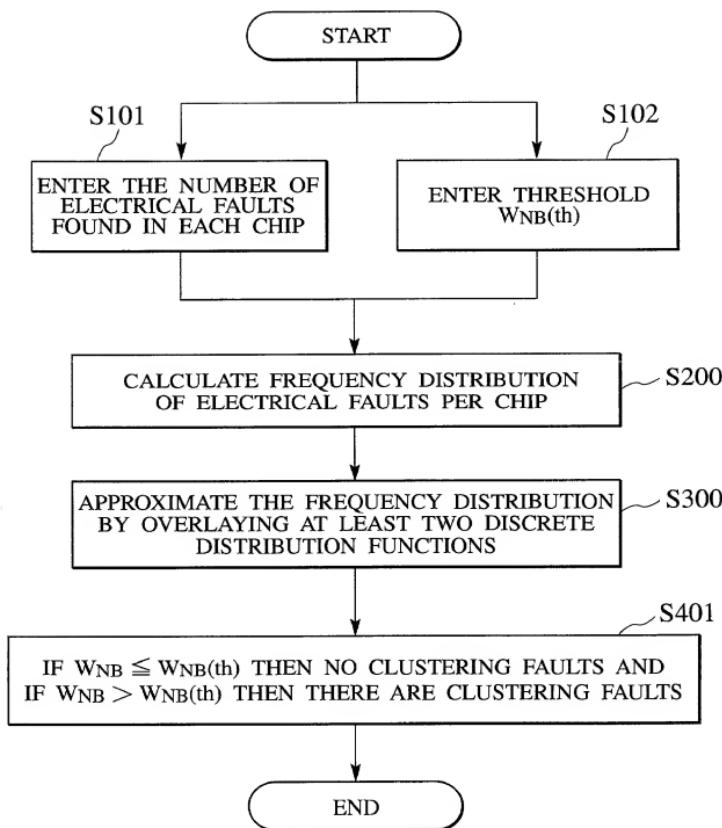


FIG.4A

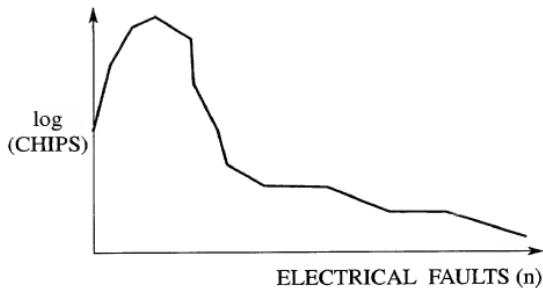


FIG.4B

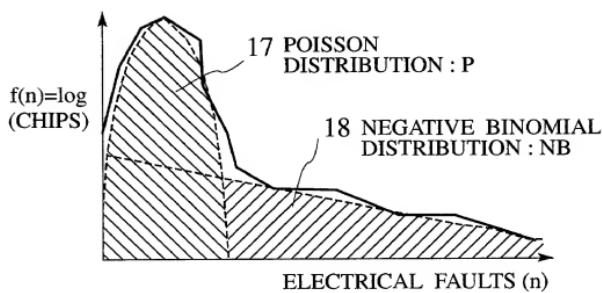


FIG.5

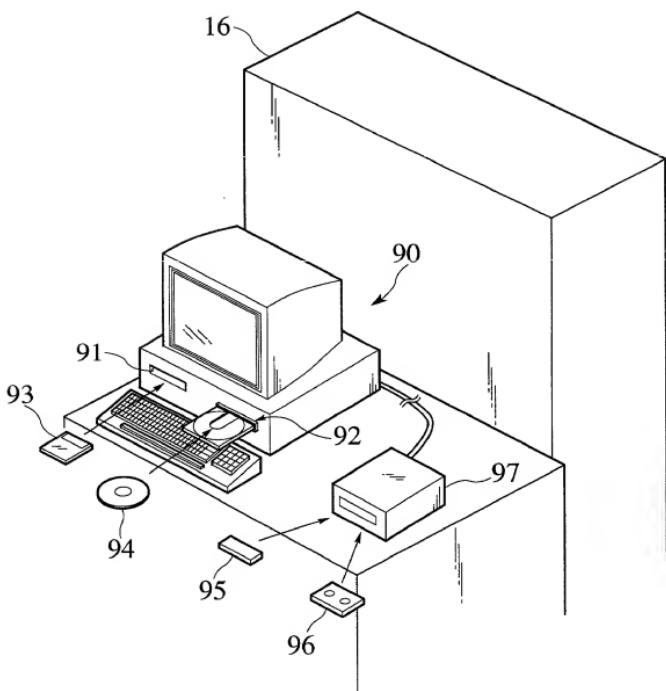


FIG.6

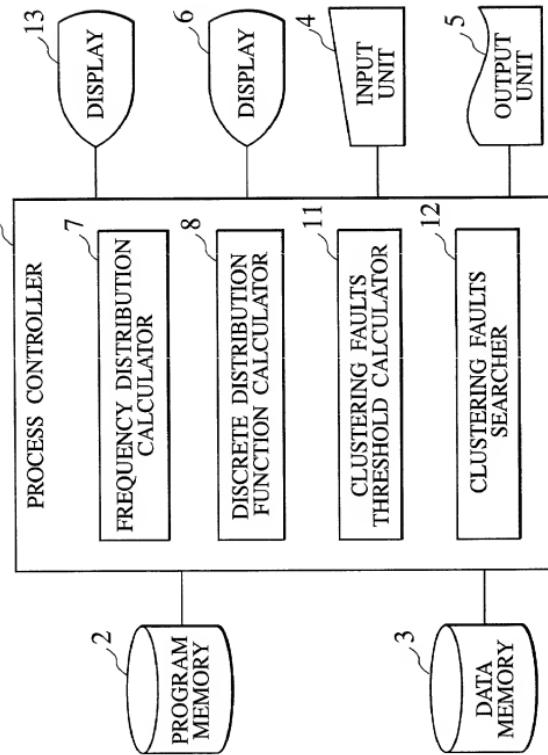


FIG.7

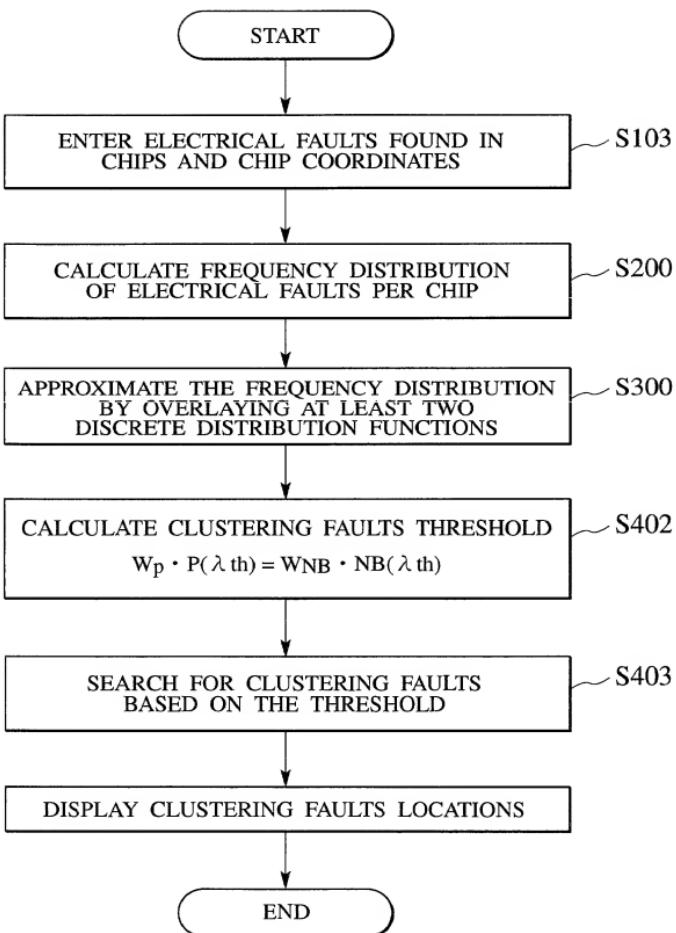


FIG.8A

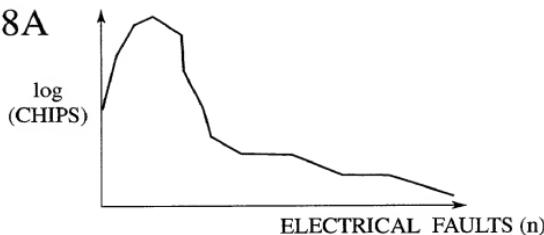


FIG.8B

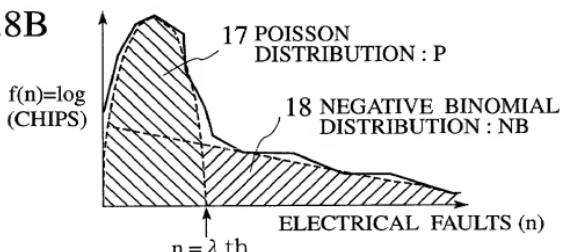


FIG.8C

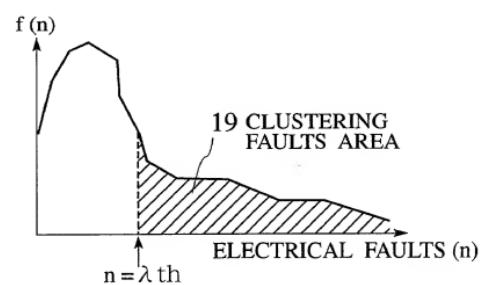


FIG.8D

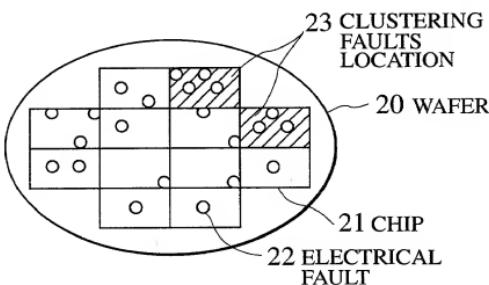
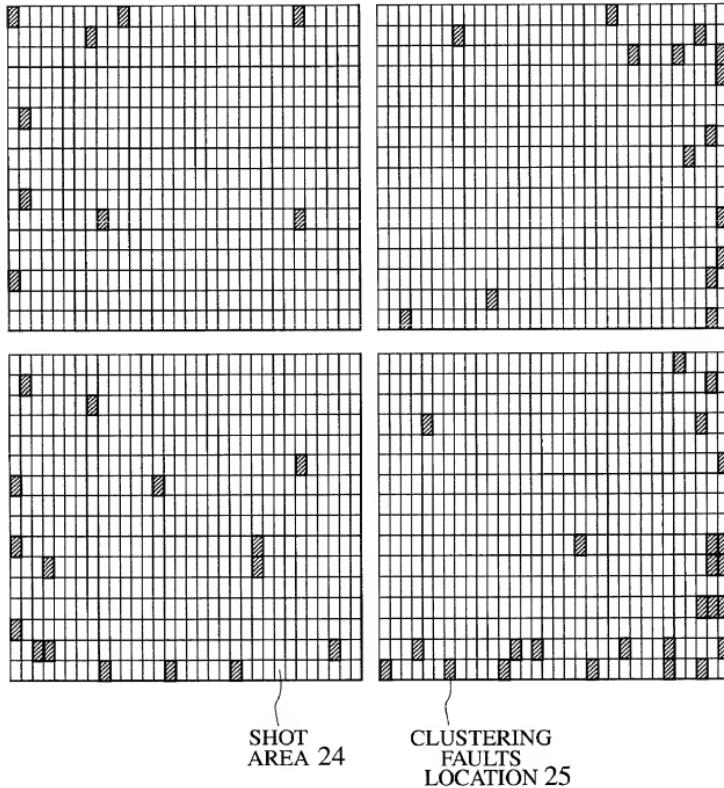


FIG.9

TRANSVERSE STRIKELOG



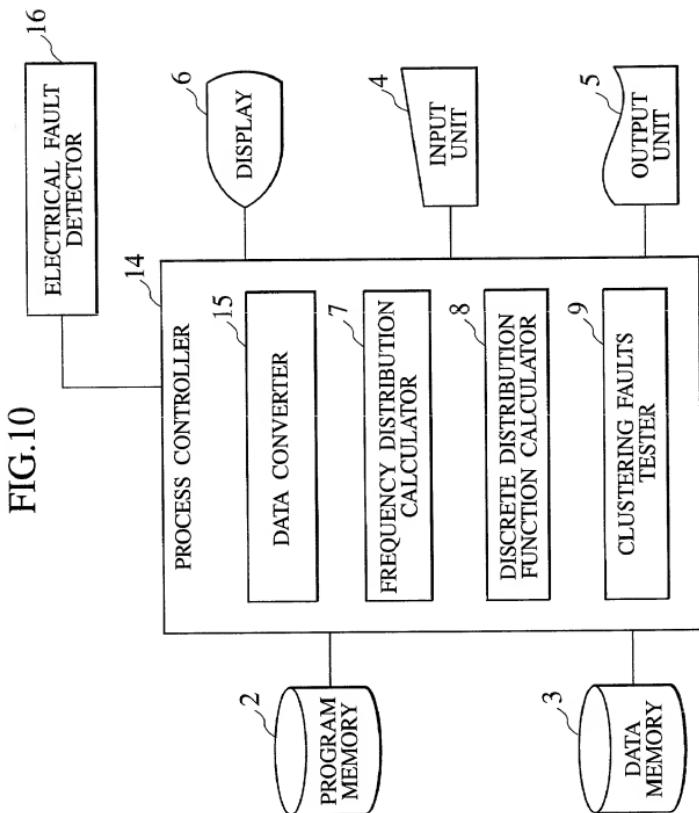


FIG.11

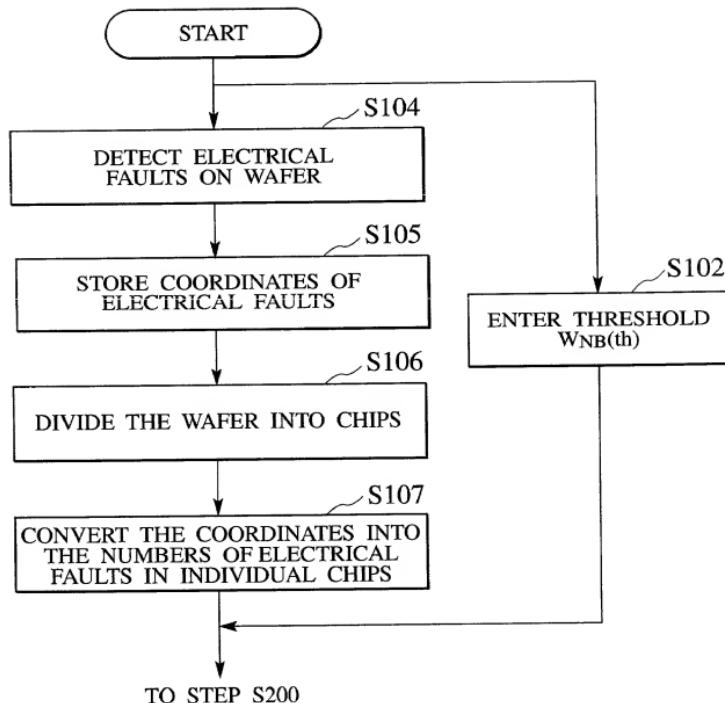


FIG.12

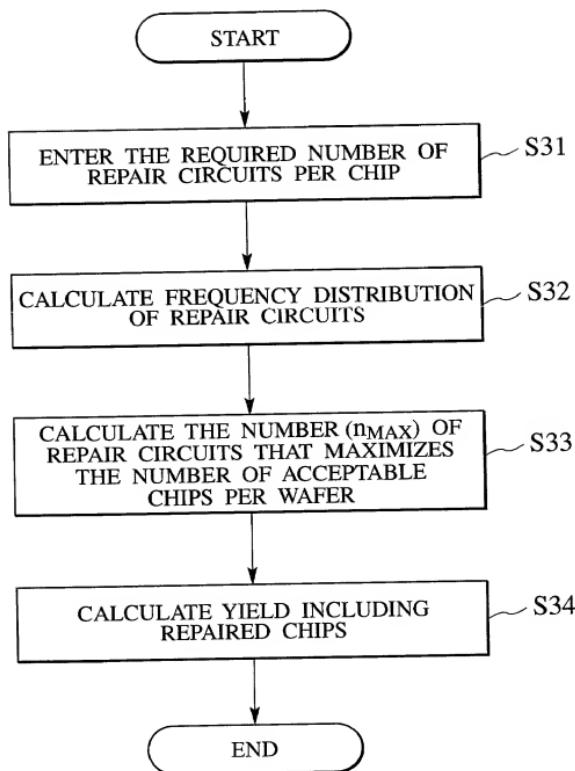


FIG.13A

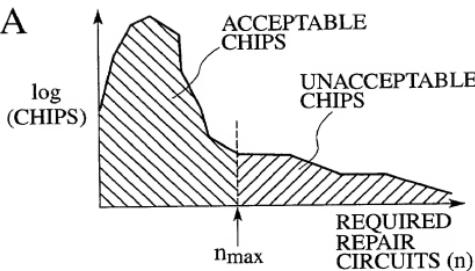


FIG.13B

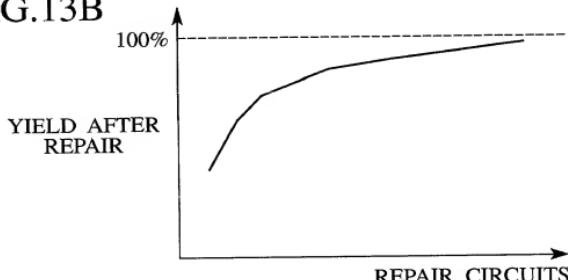


FIG.13C

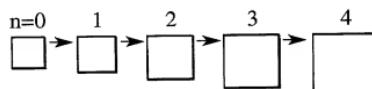


FIG.13D

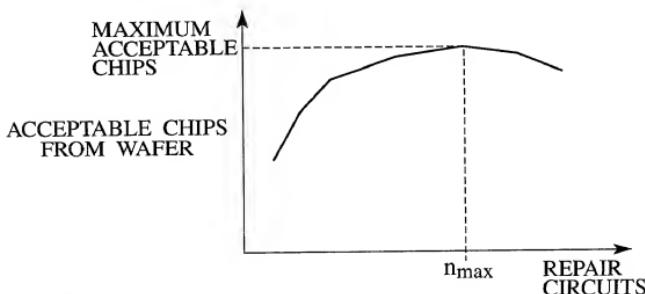


FIG.14

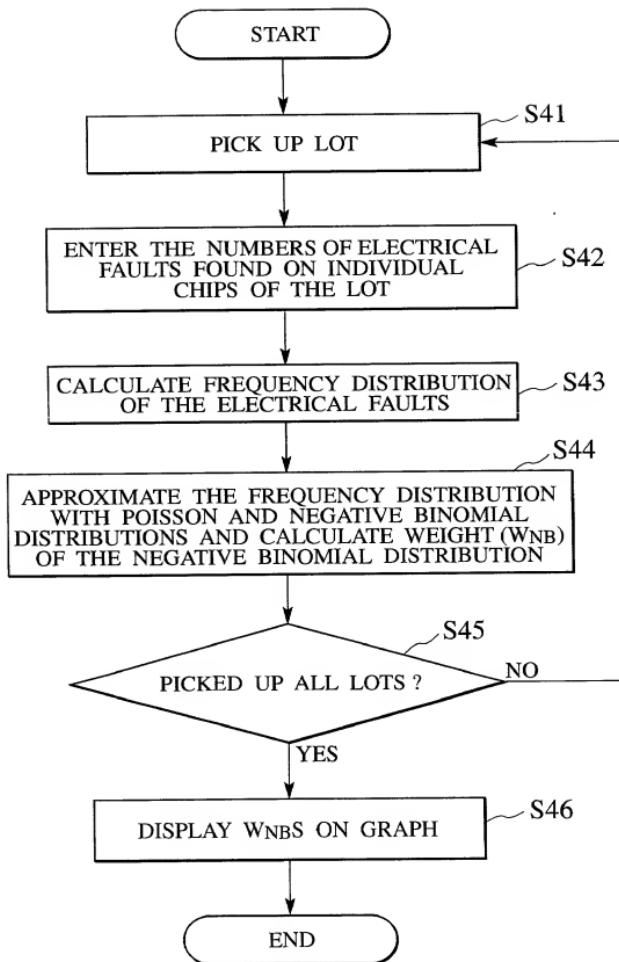


FIG.15

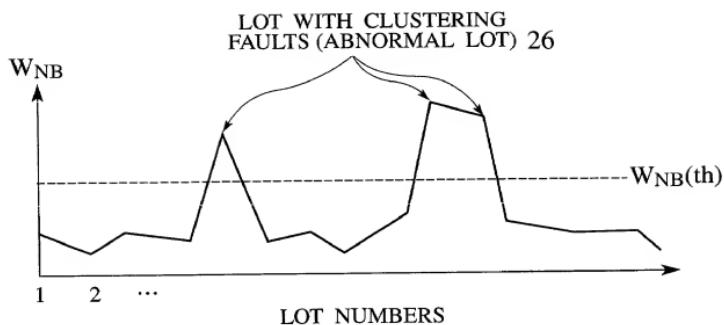


FIG.16

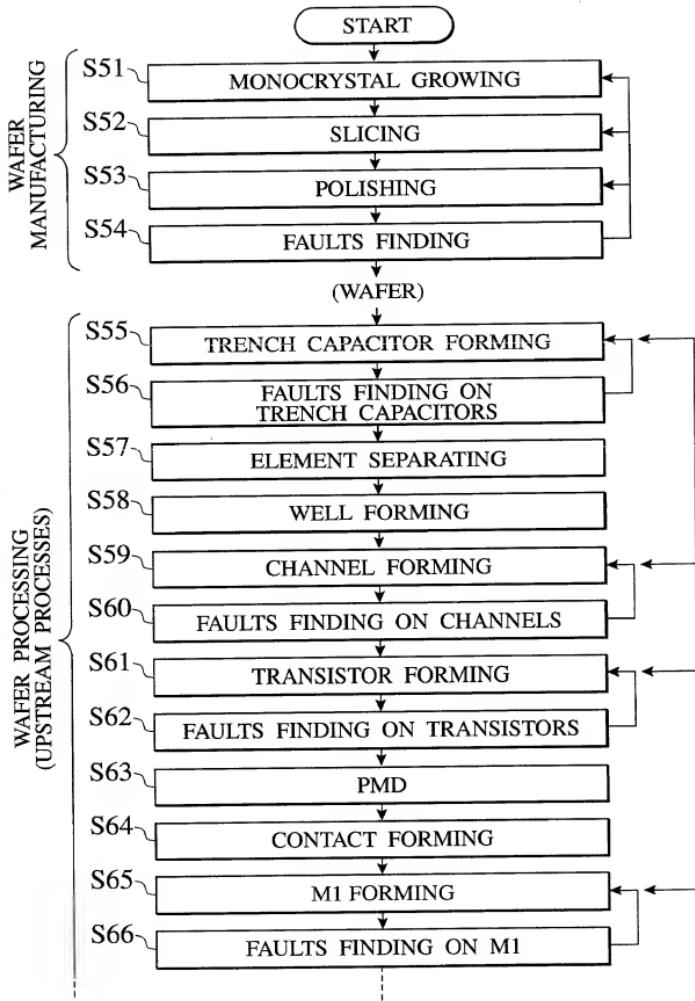


FIG.17

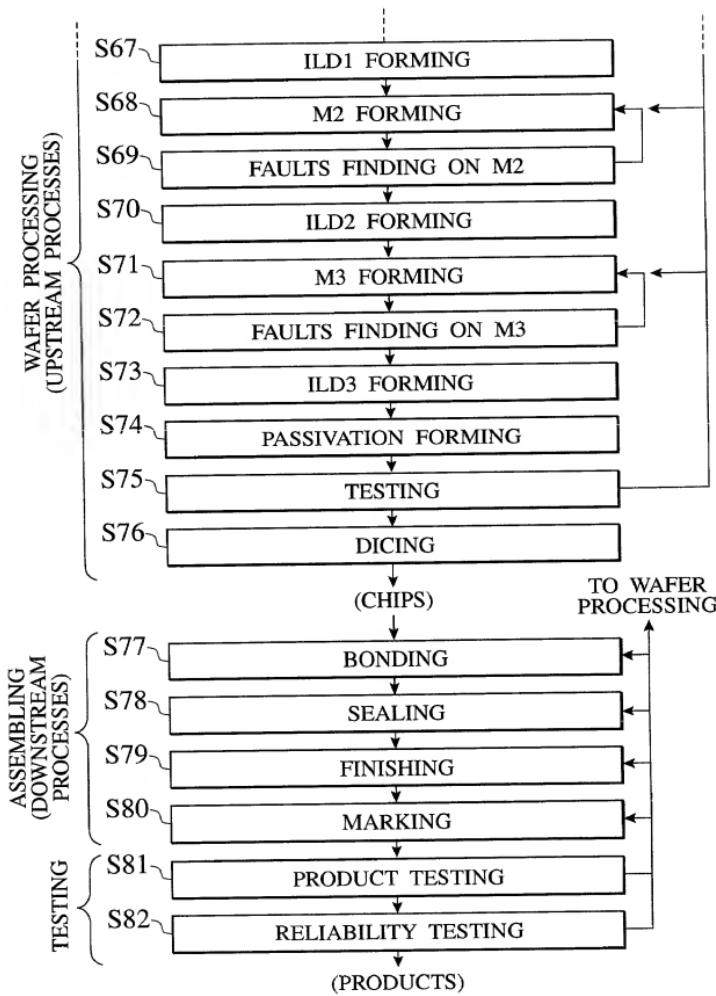


FIG.18

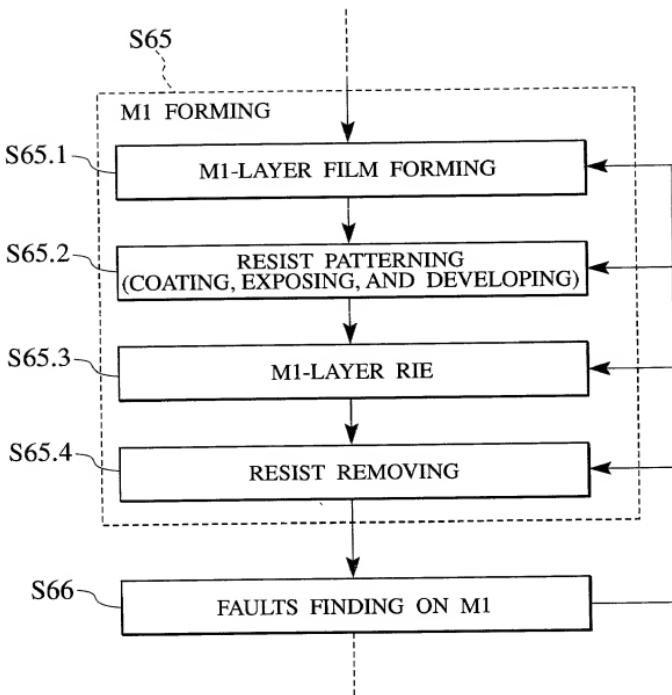


FIG.19

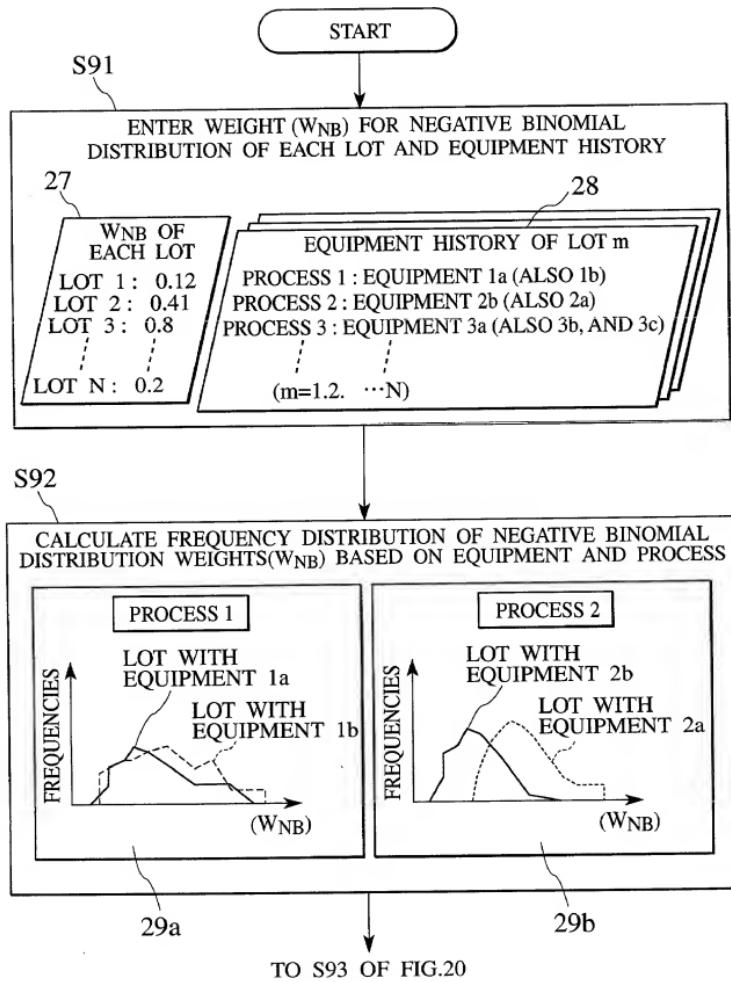


FIG.20

FROM S92 OF FIG.19

S93

CALCULATE WNB FREQUENCY DISTRIBUTION DIFFERENCE
BETWEEN EQUIPMENT FOR EACH PROCESS

PROCESS 1

DISTRIBUTION
DIFFERENCE
PARAMETER : 1

PROCESS 2

DISTRIBUTION
DIFFERENCE
PARAMETER : 40DISTRIBUTION
DIFFERENCE : SMALL

NO PROBLEM

DISTRIBUTION
DIFFERENCE : LARGE

PROBLEMATIC

S94

SEQUENTIALLY PICK UP PROCESSES AND EQUIPMENT OF
LARGE WNB FREQUENCY DISTRIBUTION DIFFERENCES

30

PROBLEMATIC
PROCESSPROBLEMATIC
EQUIPMENTDISTRIBUTION
DIFFERENCE
PARAMETER

1. PROCESS 2

EQUIPMENT 2b

40

2. PROCESS 6

EQUIPMENT 6c

15

END

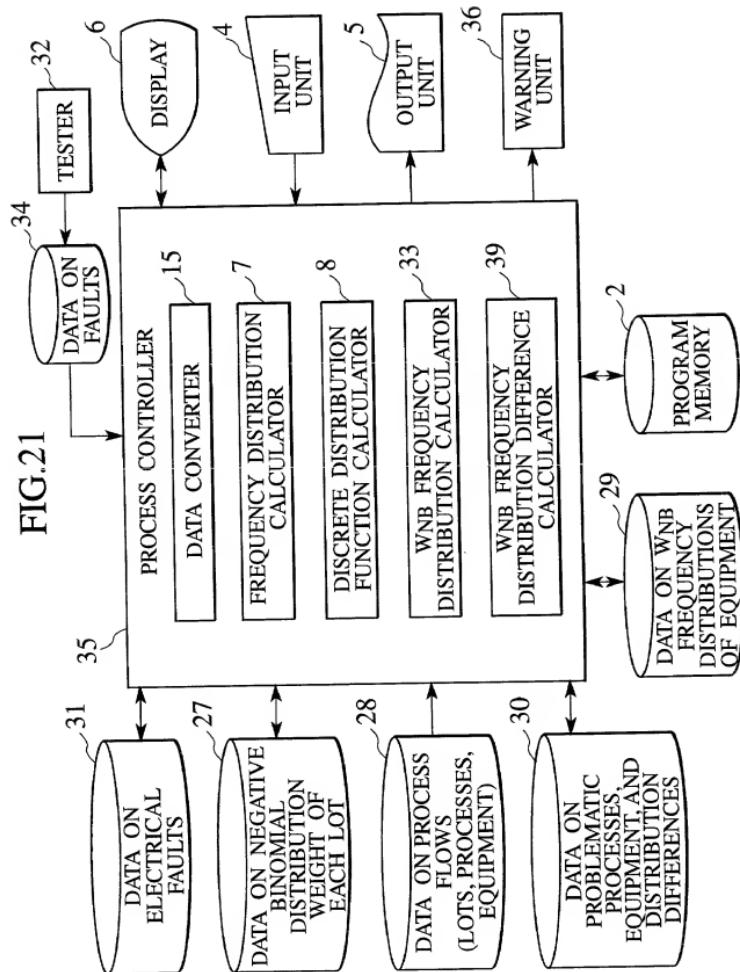


FIG.22

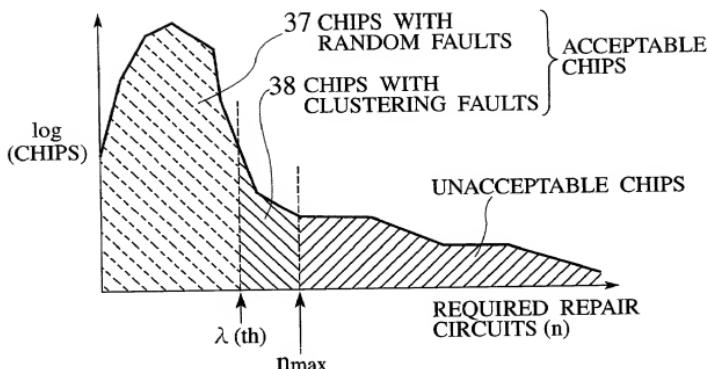


FIG.23

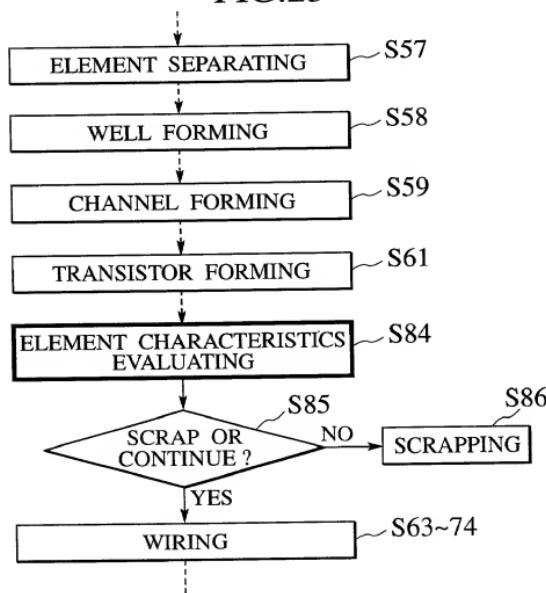


FIG.24

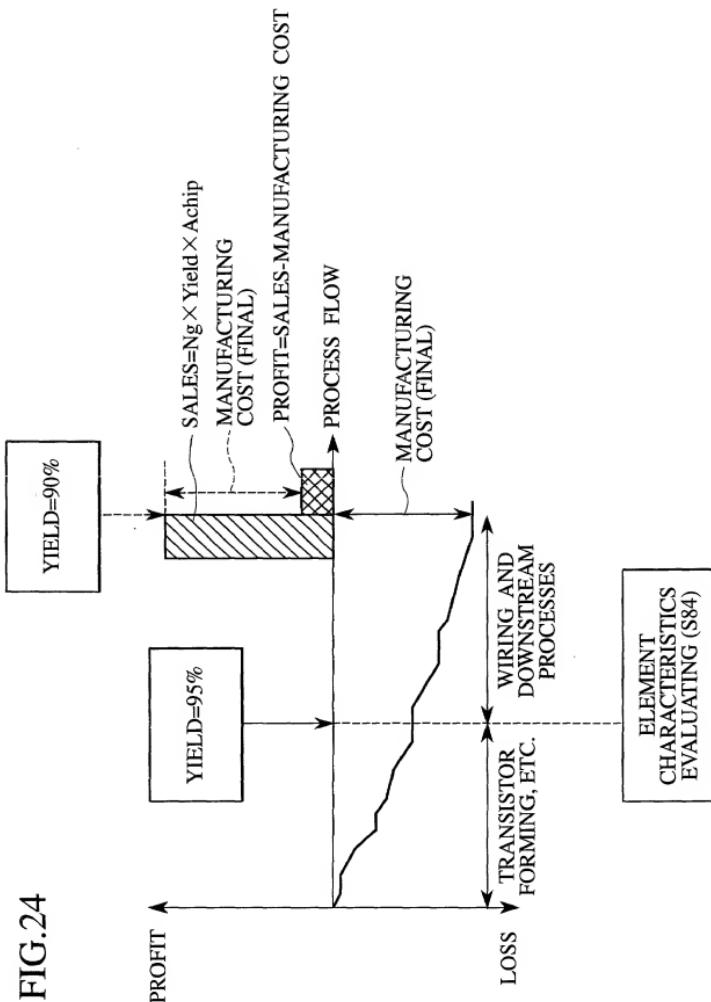


FIG.25A

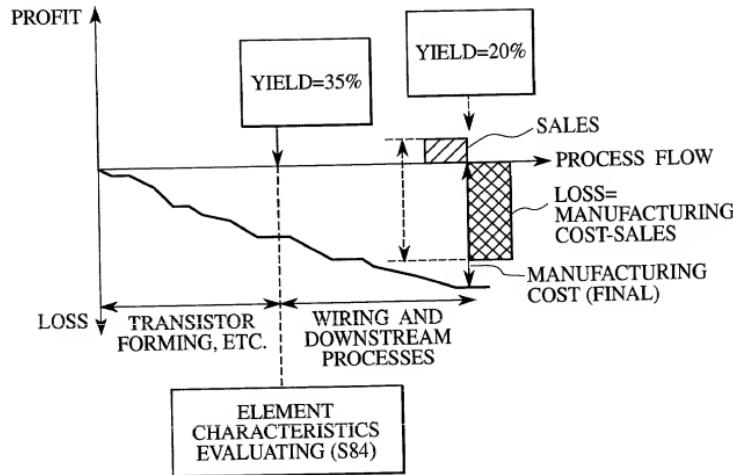


FIG.25B

